

Date: Friday, 08/06/2007 1:57:01 PM  
User: Linda Lacelle

# Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: FLOAT SKIDTUBE
Job Number	: 32878		
Estimate Number	: 10366		
P.O. Number	: N/A	Part Number	: D412742013
This Issue	: 08/06/2007 S.O. No. : <i>N/A</i>	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i> Type : LANDING GEAR	Drawing Revision	: N/A
Previous Run	: 32795	Material	: <i>N/A</i>
Written By	: <i>W</i>	Due Date	: 15/06/2007
Checked & Approved By	: <i>W</i>	Qty:	1 Um: Each
Comment	: Est Rev: A 05.10.13 New Issue KJ/JLM Est Rev: B 06-06-08 As per DSI9336 JLM		

## Additional Product

Job Number:



*D412.742.043 B 32795A*

Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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*K207.06.11*  
*(1)*

Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-742-013

*CHL 0023*  
*GLC001*

*07-06-11*

2.0	D2571	Saddle, Fwd, Out
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D2571	Saddle Fwd Outside	<i>130592</i>

3.0	D2572	Saddle, Fwd, In
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D2572	Saddle Fwd Inside	<i>130593</i>

4.0	D2573	Saddle, Aft, Out
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D2573	Saddle Aft Outside	<i>130594</i>

*7/6/8 39*

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Part Number: D412742013

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D2574

Saddle, Aft, In



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick:

Qty Part Number Description

1 D2574 Saddle Aft Outside

Batch

1331718 X

6.0

D2747

Set Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part Number Description

4 D2747 Bolt

Batch

1331300 X 1330054

7.0

D2876

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part Number Description

2 D2876 Saddle Spacer

Batch

1331227 X

8.0

D2877

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part Number Description

2 D2877 Saddle Spacer

Batch

1330055 X

9.0

D34031

Bushing



Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number Description

16 D3403-1 Bushing

Batch

1331715 X 1331712 X  
② in computer ① pas sortie

10.0

D34033

Bushing



Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number

8 D3403-3

Description

Bushing

Batch

1330393 X

7/6/850

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Part Number: D412742013

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

D3405041

Lug Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D3405-041

GHW Lug

B26514 X

12.0

D3405043

Lug Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D3405-043

GHW Lug

B26515 X

13.0

AN4C6A

Bolt



Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

16 AN4C6A

Bolt

03  
M103344 X M100651 X

14.0

AN4C46A

BOLT



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 AN4C46A

Bolt

3  
M19530 X

15.0

AN4C52A

BOLT



Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

8 AN4C52A

Bolt

M104340 X

16.0

AN6C12A

BOLT



Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

8 AN6C12A

Bolt

M104289 X

7/6/8 SQ

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Job Number:



Seq. #:

Machine Or Operation:

Description :

17.0

AN960C416L

WASHER



(34) ←



Comment: Qty.: 32.0000 Each(s)/Unit Total: 32.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

32 AN960C416L

Washer

M103691 ✓

18.0

AN960C616L

WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

8 AN960C616L

Washer

M18822 ✓

19.0

AN960C716L

WASHER



Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

16 AN960C716L

Washer

M104093 ✓

20.0

MS210434

Nut



Comment: Qty.: 29.0000 Each(s)/Unit Total: 29.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

29 MS21043-4Nut

Washer

M104537 ✓

21.0

NAS1515H4L

Inventory



Comment: Qty.: 32.0000 Each(s)/Unit Total: 32.0000 Each(s)

Pick:

Qty Part Number

Description











Batch

32 NAS1515H4L

Washer

M102029 ✓

7/6/8 S9

Seq. #:	Machine Or Operation:	Description :
22.0	NAS1515H6L	Inventory
 		
<b>Comment:</b> Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s) <b>Pick:</b> Qty Part Number Description Batch 8 NAS1515H6L Washer <u>M10918</u> ✓		
23.0	NAS1515H7L	Inventory
 		
<b>Comment:</b> Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s) <b>Pick:</b> Qty Part Number Description Batch 16 NAS1515H7L Washer <u>M100727</u> ✓		
24.0	D3407041	Tow Ring
 		
<b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) <b>Pick:</b> Qty Part Number Description Batch 1 D3407-041 TOW RING <u>B30394</u> ✓		
25.0	D34173	Washer
 		
<b>Comment:</b> Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) <b>Pick:</b> Qty Part Number Description Batch 2 D3417-3 WASHER <u>B26946</u> B27571V ✓		
26.0	D34561	washer
 		
<b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) <b>Pick:</b> Qty Part Number Description Batch 1 D3456-1 WASHER <u>B26946</u> ✓ <u>B27571V</u> ✓		

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Job Number:



Seq. #:

Machine Or Operation:

Description :

27.0

AN4C7A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Bolt

Batch:

41014127

07/06/08 (1)

28.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

07/06/12 (1)

07/06/12 (1)

29.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-742-013

Location:

07/07/12 (1)

30.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/07/12 (1)

Job Completion



07/07/12

PPP 32795A 0412 -742-043 C46003

07/07/12